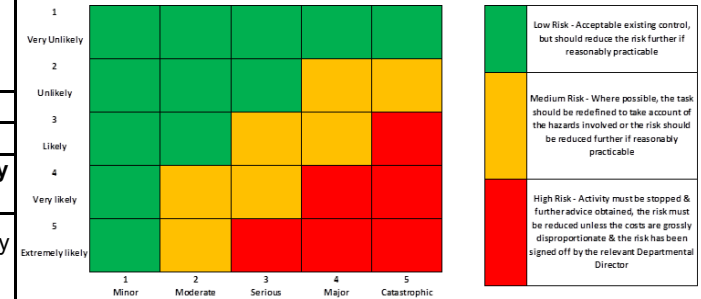


Assessment Title (Task, process, equipment or facility)		Use Of Spary Booth Castleford Workshop	
Location	Castleford Workshop	Date	01/04/2026
		Review date	31/03/2027
Prepared By (Team)		Gary Thomas Head of Supply and Logisitics, Andrew Stott workshop team leader, Gary Magee QHSE Advisor	
Legal / Best Practice Requirements / links to other assessments (eg COSHH)		Management of Health & Safety at Work Regs / Workplace (Health, Safety & Welfare) Regs	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Inadequately maintained equipment eg failure to have regular services carried out at recommended intervals	Various Injuries to the Human Physique/ Respiratory problems.	TMHUK EMPLOYEES	3	4	M	Regular maintained checks are carried out by a 3rd party company every year to ensure the spray booth is operating in a safe manor , and all the control measures are in place. LEV tests are carried out to measure the efficiency of the extraction. Maintenance records are recorded on the company Special Tool Examination Planner.	1	4	L	All appropriate controls are in place that are reasonably practicable , no futher action is necessary	
Incorrect use of the Spray Booth ,	Various Injuries to the Human Physique/ Respiratory problems.	TMHUK EMPLOYEES	3	4	M	Training for the use of the Spray booth is carried out by our own experienced Technicians/leaders , and each competent member Is Audited via the internal build Audit process. All users of the spray booth must be competent.	1	4	L	All appropriate controls are in place that are reasonably practicable , no futher action is necessary	
Non use of PPE	Various Injuries to the Human Physique/ possibility of respiratory conditions.	TMHUK EMPLOYEES	3	4	M	PPE must be used by all spray booth operators. The correct PPE equipment is available for all personnel using the Spray Booth , All training is supported By a safe working practice (SWP 32-PPE) Maintance program is in place for specialist PPE equipment used in this area.	1	3	L	All appropriate controls are in place that are reasonably practicable , no futher action is necessary	
Awareness of people around the working area.	Various Injuries to the Human Physique/ Respiratory problems.	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS	3	4	M	A safe working area is imperative for all work of this nature and we have in place Risk Assessment WPRA 01 (Working Area) to refer to . No other persons must be present in the spray booth unless using the same safety equipment as the sprayer.	1	3	L	All appropriate controls are in place that are reasonably practicable , no futher action is necessary	
Obstacles around the working area.	Various Injuries to the Human Physique .	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS	3	4	M	Before any work is to commence within the Spray Booth the working area must be viewed and all hazards / Obstacles removed . All staff are to follow the procedure detailed in WPRA 01 (Working Area)	1	3	L	All appropriate controls are in place that are reasonably practicable , no futher action is necessary	

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Working with Electricity	Injury or death through electric shock	TMHUK EMPLOYEES	2	5	M	Technicians are trained via the TMHUK induction technical training course. All Technicians are trained to the requirements of SWP-11 working with electricity.	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Manual Handling	injury through incorrect lifting techniques, musculoskeletal injury	TMHUK EMPLOYEES	2	4	M	Technicians are trained via the TMHUK induction technical training course. All Technicians are trained to the requirements of SWP-13 manual handling . All technicians to adhere to control measures in risk assessment WPRA-13 manual handling. Lift aids (hoists) are available for some aspects of this work . Where they are not available assistance from other team member will be requested if required, refer to SWP-06 Use of Lifting Equipment.	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Noise	impaired hearing / deafness	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS	2	4	M	Technicians are trained via the TMHUK induction technical training course. All Technicians are trained to the requirements of WPRA-16 Noise. Technicians to adhere to control measures in risk assessment WPRA-16 Noise , areas on site have been identified as requiring hearing protection however certain tasks will produce excessive noise levels for short periods , refer to WPRA-16	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Chemicals / Paints	Harmful substance to health , contamination spillage fire explosion	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / VISITORS .	2	4	M	Technicians are trained via the TMHUK induction technical training course. All Technicians are trained to the requirements of SM-29 Chemical Handling. Technician has access to all Material Safety Data Sheets (MSDS) , Technician has access to all specific CoSHH risk assessments. No paints/chemicals will be purchased and used without the MSDS and the adherence to the company CoSHH Policy. Technician to use correct PPE according to the specific MSDS & CoSSH risk assessment .	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Fire	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS /VISITORS/ BUILDING DAMAGE	3	3	M	All personnel should adhere to SWP -09 In Case of a Fire and SM-29 Chemical Handling. All flammable chemicals / Paints are to be stored in the yellow Flammable proof cabinets provided . Stock levels to be kept to a minimum.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
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Young persons , by virtue of physical limitations inexperience & the inability to recognise or youthful disregard . For danger	Various Injuries to the Human Physique	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / SITE VISITORS.	2	4	M	1. Nobody under the age of 18 years should be allowed to operate Machinery or tools unless suitably trained & then only when under constant Supervision. Refer to HR policy PS-029	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	